

BISCO® Silicones

Typical Product Properties

BISCO® HT-870 – SOFT CELLULAR SILICONE

Compressibility, softness, and durability allow HT-870 to adapt to various environments, making it an ideal choice for sealing outdoor enclosures, protecting electronics from shock and heat, and providing cushioning or vibration isolation for various applications. BISCO® Silicones are available in various thicknesses and manufactured in roll form to allow fabricators to easily convert the material to the proper dimensions.

Features and Benefits

- Excellent memory and low stress relaxation reduces maintenance costs associated with gasket failures due to compression set and softening.
- Softness allows designers to use less force to seal enclosures and still protect their device from the environment.
- High compressibility allows material to conform to variable width gaps and awkward shapes, thereby allowing engineers more design flexibility.
- Resistance to ultraviolet light, ozone, extreme temperatures, and flame enables consistent performance in all environments.
- Available through distribution sites throughout North America, Europe, and Asia.

Applications

- Environmental seals to protect against penetration of dust, moisture, air, or light within outdoor enclosures such as lighting fixtures, HVAC units, and electronic cabinets
- Shock absorbing cushions and gaskets within automobiles and appliances

Installation

- Available with a pressure sensitive-adhesive on one or two sides to allow easy application to a variety of surfaces.

BISCO® HT-870		
Property	Test Method	Typical Value
PHYSICAL		
Colors		Black, Red
Thickness , inches (mm) Tolerance		1/16 to 1/2 (1.6 – 12.7) See Reverse
Standard Width , inches (mm)		36 (914)
Density , lb./ft ³ (kg/m ³)	ASTM D 1056	15 (240)
Compression Force Deflection , psi (kPa)	Force measured @ 25% Deflection ASTM D 1056	4 (27.6)
Compression Set , % max.	ASTM D 1056 Test D @ 158°F (70°C)	< 1
	ASTM D 1056 Test D @ 212°F (100°C)	< 5
Tensile Strength , psi (kPa)	ASTM D 412	30 (207)
Elongation , %	ASTM D 412	90
FLAMMABILITY & OUTGASSING		
Flame Resistance	UL 94	Listed V-0 and HF-1
Flame Spread Index (L_s)	ASTM E 162	< 25
Smoke Density (D_s)	ASTM E 662 Tested @ 4.0 minutes	< 50
	Tested @ 1.5 minutes	< 20
Toxic Gas Emissions Rating	SMP-800C	Pass

Please see reverse for additional data.

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BISCO® HT-870 – SOFT CELLULAR SILICONE (continued)

PROPERTY	TEST METHOD	VALUE
ENVIRONMENTAL PROPERTIES		
Water Absorption	Internal: 24 hrs @ room temp.	2.50 %
UV Resistance	SAE J - 1960	No Degradation
Ozone Effect Rating	ASTM D 1171	0 (No Cracks)
Corrosion Resistance	AMS - 3568	Pass
ELECTRICAL & THERMAL PROPERTIES		
Dielectric Constant	ASTM D 150	1.38
Dielectric Strength	ASTM D 149, Volts/mil	90
Dry Arc Resistance	ASTM D 495, Seconds	91
Volume Resistivity, Ohm - cm	ASTM D 257	10 ¹⁴
Thermal Conductivity, BTU in/hr/ft ² /°F (w/m °K)	ASTM C 518	0.49 (0.07)
TEMPERATURE RESISTANCE		
Low Temperature Flex at -67°F (-55°C)	ASTM D 1056	Pass
Recommended Use Temperature, °F (°C)	SAE J-2236	-67 to 392 (-55 to 200)
Recommended Intermittent High Temperature Use, °F (°C)	Internal	482 (250)

Standard Thickness Tolerance

Standard Thickness		Tolerance (Inches)
Inches	mm	
1/16	0.062	± 0.020
3/32	0.094	± 0.020
1/8	0.125	± 0.025
3/16	0.188	± 0.030
1/4	0.250	± 0.030
3/8	0.375	± 0.045
1/2	0.500	± 0.050

Width Tolerance (Cellular)

Nominal Width (Inches)	Tolerance (w/o PSA)	Tolerance (with PSA)
0 < T ≤ 3	± 0.063	± 0.031
3 < T ≤ 8	± 0.094	± 0.031
8 < T ≤ 12	± 0.125	± 0.031
12 < T ≤ 18	± 0.188	± 0.031
18 < T ≤ 26	± 0.219	± 0.063
26 < T ≤ 36	± 0.250	± 0.063



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Notes:

- All metric conversions are approximate.
- Additional technical information is available.
- Typical values are a representation of an average value for the population of the property. For specification values contact Rogers Corporation.

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